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RBW1805G01631-3G

Job Sheet 183048



Part No: RBW1805G01631-3G

Job Qty: 2 ea

Part Name: Mast Vibration Absorber Installation Tool



Part Weight: 0 lbs

Status: Production

Priority: Medium

Job Created: 9/11/18

Job Tracking No:

Due Date: 10/9/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW1805G01631-3G REV 2 IPP REV A 18.02.16 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	10/9/18	10/9/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	2 pcs	10/9/18	10/9/18	0.00	1.00	Small Fab-9		MLL DAS
110	QC	2 pcs	10/9/18	10/9/18	0.00	0.00	QC5		38
130	Packaging	2 pcs	10/9/18	10/9/18	0.00	0.00	Packaging3-2		MLL 9-85
140	QC21-FG	2 Ea	10/9/18	10/9/18	0.00	0.00	QC21		DAS 21 9-85

Part Op 100 - 1- Assemble as per DWG RBW1805G01631-3G

Descriptions: 130 - Identify and Stock

OCT 18 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
53 91847A565	Hex Nut	2 Ea (1 ea)	90-Start up Operation	5110498
107 RBW1805G01631-3G-1	Handle Weldment	2 Ea (1 ea)	90-Start up Operation	5118623
163 RBW1805G01631-3G-11	Handle Bolt	4 Ea (2 ea)	90-Start up Operation	5065792
107 RBW1805G01631-3G-7	Installation Base	2 Ea (1 ea)	90-Start up Operation	5064209
RBW1805G01631-3G-9	Threaded Spacer	2 Ea (1 ea)	90-Start up Operation	5065539

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	91847A565	2	17	0
	RBW1805G01631-3G-1	2	0	0
	RBW1805G01631-3G-11	4	10	0
	RBW1805G01631-3G-7	2	2	0
	RBW1805G01631-3G-9	2	5	0

Part Specifications

Specifications could not be found.

Plex 10/12/18 9:21 AM dart.logan.david



Container No: S119311



Part: RBW1805G01631-3G

Job No: 183048

Serial No/Batch: S119311

Revision: 2

Inspector:

Exp Date:

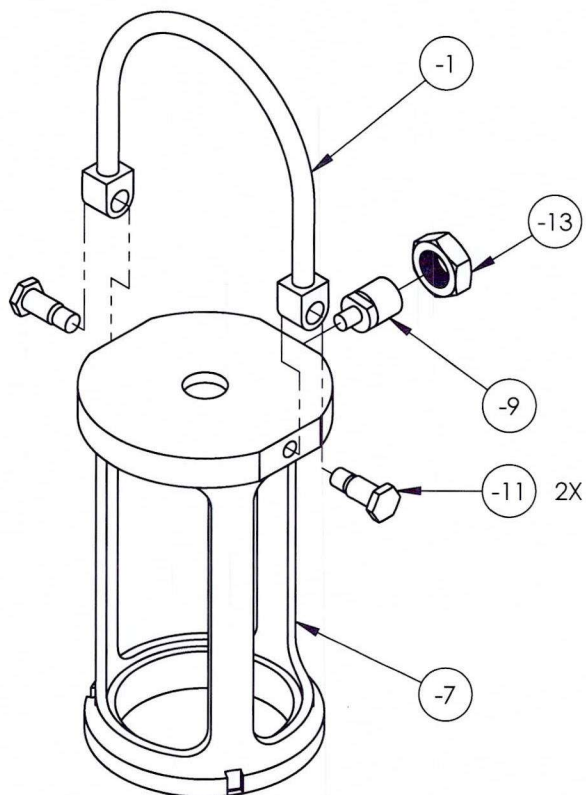
Instructions:

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Date: 10/17/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0286	-3 DELETED THREADED ENDS AND DIMS 2X 3/8-16 UNC AND 2X .50. -5 CH'D HOLE WAS 3/8-16 UNC Ψ .750 IS Ø.472 Ψ .75 S.F. -3. -9 ADDED MISSING DIM .748, ADDED MIN. THREAD RELIEF, -11 DELETED DIM (Ø.44) ADDED DIM (Ø.33).	9/2/2015	RJC	JAG



NOTE:

1. REF. AUGUSTA T/N: 3G1805G01631.
2. ALSO PART OF KIT RBW1805G01431-3G, REF. AUGUSTA T/N: 3G1805G01431.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	HANDLE WELDMENT			2
	1		-3		HANDLE	S.S.		3
	2		-5		HANDLE END	S.S.		4
			-7	1	INSTALLATION BASE	S.S.		5
			-9	1	THREADED SPACER	S.S.		6
			-11	2	HANDLE BOLT	S.S.		7
		B/O	-13	1	HEX NUT	S.S.	7/8-14 UNF (MCMASTER-CARR #91847A565)	1
ASSY	-1							

DART AEROSPACE	
TITLE MVA INSTALLATION TOOL	
DWG NO. RBW1805G01631-3G	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: SMITH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE 1:4	DATE 4/29/2013 SHEET 1 OF 7